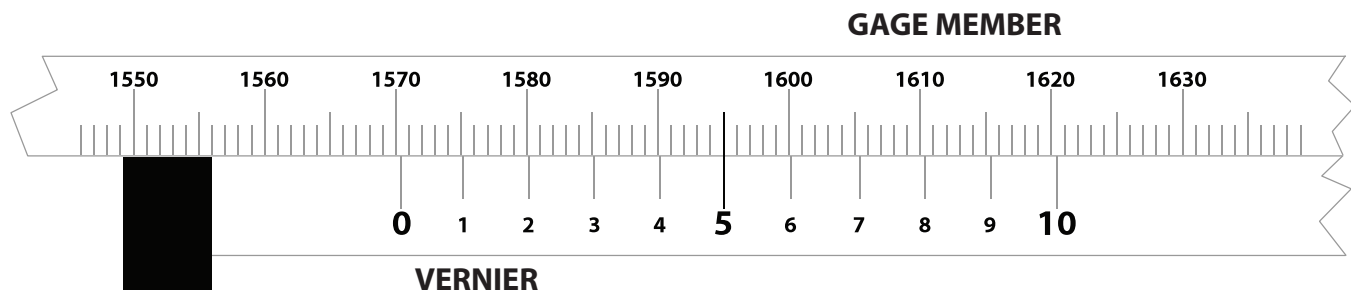




## TO READ INSIDE CIRCUMFERENCE METRIC TAPE



**Vernier Scale divides each graduation on Gage Member into 10 parts or .1mm**

### **EXAMPLE**

Make certain the tape and object to be measured are both clean.

Each line on the gage member represents 1mm of circumference, while each line on the vernier represents .1mm.

Place the tape inside the object to be measured. The vernier scale should be just below the gage member. Make certain the tape is aligned on the inside circumference flat and snug to the part, straight and parallel so the gage member is flat against the vernier scale.

Locate the “zero” on the vernier scale and note the highest value achieved on the gage member above it (the highest value to the left of the zero). In this example, the value is 1570mm.

Next, observe which line of the vernier scale is aligned exactly with a marked division line on the gage member. In this example, the value is 5 (.5mm).

Finally, to obtain the circumference of the object, simply add the two values together:  
 $1570\text{mm} + .5\text{mm} = 1570.5\text{mm}$

Inside circumference tapes are manufactured at 68°F under no tension. All inside circumference tapes are marked I.C. and are calibrated for direct inside circumference readings.

As a suggestion for checking very large circumference – pieces of masking tape can be used to hold the tape in the proper parallel position.

Tape resolution 0.1mm

### **Care**


Tape is delicate, handle with care. Keep tape clean and dry.

After each use, wipe clean and apply a light rust preventive oil\*. Store in tape container and in a low moisture environment.  
\* White Easy to Read tapes Stainless or 1095 Spring Steel - Do not oil or use solvents to clean this product.

White Easy to Read 1095 Spring Steel must be stored in a low moisture environment to prevent rust.

No periodic adjustments are needed.

Make sure the tape has not been stepped on or kinked, which may destroy the tape tolerance.

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