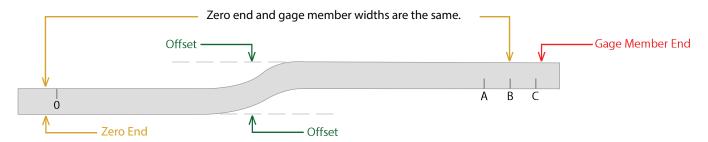
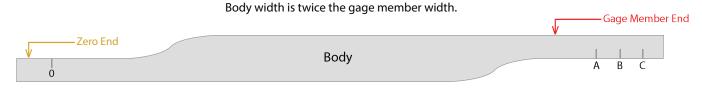


## TO READ OUTSIDE/INSIDE DIAMETER INCH/METRIC GO/NO-GO TAPE

Standard style for tapes with a starting point of UNDER 12" (300mm).



Standard style for tapes with a starting point of 12" (300mm) and OVER.



A = minus tolerance

B = nominal dimensions

C = plus tolerance

## **EXAMPLE**

Make certain the tape and object to be measured are both clean.

Wrap the tape around the object to be measured. Tighten the tape around the object with 5 pounds (2.25 kg) tension for O.D. tapes.

For inside diameter tape, place the tape inside the object to be measured. Inside diameter tapes are manufactured at 68° F under zero tension. All inside diameter tapes are marked I.D. and are calibrated for direct inside diameter readings.

Tape may have one or more sets of separate A B C dimensions on one tape. Anytime "0" line falls between A B C lines, part is within tolerance.

As a suggestion for checking very large diameters – pieces of masking tape can be used to hold the tape in the proper parallel position.

## Care

Tape is delicate, handle with care. Keep tape clean and dry.

After each use, wipe clean and apply a light rust preventive oil\*. Store in tape container and in a low moisture environment. \* White Easy to Read tapes Stainless or 1095 Spring Steel - Do not oil or use solvents to clean this product.

White Easy to Read 1095 Spring Steel must be stored in a low moisture environment to prevent rust.

No periodic adjustments are needed.

Make sure the tape has not been stepped on or kinked, which may destroy the tape tolerance.

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